User:

Tuesday, 11/29/2005 9:49:01 AM

Linda Lacelle

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 24788

Estimate Number

: 10366

P.O. Number

: NIA

This Issue Prsht Rev. : 11/29/2005

: NC

: NIA : 24792

Type

: LANDING GEAR

Drawing Name

Part Number

: D412742013

: FLOAT SKIDTUBE

Drawing Number

Project Number

: N/A **Drawing Revision**

Material

: N/A : NIA

: N/A

Due Date

: 12/23/2005

Qty:

Each 1 Um:

Written By

Comment

Previous Run

First Issue

COMMENT RELOW USER & DATE.

S.O. No. : N/A

: Est Rev: A 05.10.13 New Issue KJ/JLM

Additional Product

Checked & Approved By

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013CHG001

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06/04/10

D2571 2.0

Saddle, Fwd, Out



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick:

Qty Part Number

1 D2571

Description

Saddle Fwd Outside

3.0

D2572

Saddle, Fwd, In



1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Comment: Qty.:

Pick:

Qty Part Number

1 D2572

Description Saddle Fwd Inside Y

4.0

D2573

Saddle, Aft, Out



1.0000 Each(s)/Unit

Total:

1.0000 Each(s)

Description

1 D2573

Comment: Qty.:

Pick:

Qty Part Number

Saddle Aft Outside

	WORK ORDER	CHANGES				
PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
PAR #:	Fault Category:	NCR: Ye	es No DQ	A:	Date: _	
		Q.A	: N/C Close	d:	Date: _	
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Date: Tuesday, 11/29/2005 9:49:01 AM Linda Lacelle **User: Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Job Number: 24788 **Part Number:** D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** 5.0 D2574 Saddle, Aft, In Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch Saddle Aft Outside 1 D2574 D2747 6.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Description **Qty Part Number** Batch 4 D2747 Bolt 7.0 D2876 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch 2485 Saddle Spacer 2 D2876 8.0 D2877 Saddle Spacer Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: Batch U & **Qty Part Number** Description 2 D2877 Saddle Spacer D34031 9.0 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number** 16 D3403-1 Bushing_ 10.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Bushing_ 8 D3403-3

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W/O:		WORK ORDER CHANGES							
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QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Chief Eng	Approval QC Inspector	
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Tuesday, 11/29/2005 9:49:01 AM Date: Linda Lacelle User: **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24788 Part Number: D412742013 Job Number: Seq. #: **Machine Or Operation:** Description: 11.0 D3405041 Lug Assembly Comment: Qty.: 1.0000 Each(s) Total: 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description **GHW Lug** 1 D3405-041 12.0 D3405043 Lug Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D3405-043 **GHW** Lug 13.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description **Batch** 16 AN4C6A Bolt 14.0 AN4C46A BOLT Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch 7861 4 AN4C46A Bolt AN4C52A 15.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch 8 AN4C52A Bolt 16.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch m8 AN6C12A Bolt

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W/O:		WORK ORDER CHANGES						
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QA: N/C Closed: _____ Date: ____

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Ďate: Tuesday, 11/29/2005 9:49:01 AM Linda Lacelle User: **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24788 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** AN960C416L 17.0 Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description Batch Washer 1 32 AN960C416L 18.0 AN960C616L Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch M1882 8 AN960C616L Washer 19.0 AN960C716L Inventory 16.0000 Each(s) Comment: Qty.: 16.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch M18823 16 AN960C716L Washer 20.0 MS210434 Nut Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s) Pick: **Qty Part Number** Description 28 MS21043-4Nut M19413 21.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description Batch Washer 32 NAS1515H4L

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Date: Tuesday, 11/29/2005 9:49:01 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: FLOAT SKIDTUBE Part Number:** D412742013 Job Number: 24788 Job Number: Seq. #: **Description: Machine Or Operation:** NAS1515H6L 22.0 Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch M1880 8 NAS1515H6L Washer 23.0 NAS1515H7L Inventory 16.0000 Each(s) Comment: Qty.: 16.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch. m18919 Washer 16 NAS1515H7L D412742043 SKIDTUBE ASSEMBLY 24.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D412-742-043 Skidtube Ass **B**24 **%**6 25.0 D3407041 Tow Ring Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch ろるがり D3407-041 TOW RING 26.0 D34173 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch WASHER D3417-3

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			QA:	N/C Close	d:	Date: _		

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	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector				
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Date: Tuesday, 11/29/2005 9:49:01 AM Linda Lacelle User: **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24788 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** 27.0 MS210434 Nut Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description MS21043-4 **NUT** 28.0 D34561 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Batch Baylou **Qty Part Number** Description WASHER D3456-1 29.0 QC4 INSPECT 100% KITS FOR COMPLETENESS Comment: INSPEC FOR COMPLETENESS 30.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 Location: 31.0 DC DOCUMENT CONTROL Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion



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W/O:		WORK ORDER C	WORK ORDER CHANGES						
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			QA: N/C	Closed:	Date:	

Approval QC Inspector

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